

**Purchased your product online?**

We would really appreciate it if you can share your experience with others by reviewing our product on the website from which you purchased.



**Owner's Manual**  
Item # TEC234BR



## Three Tier Barrel Pump Fountain - Brown



**Have Questions or Issues? Need help with assembly?  
Contact us and we will resolve them within 12 hours.**

**Support Hours: M-F 7:30–5:00 (U.S. Pacific Time)**



**Call:**  
**877-460-4511**



**Email:**  
**info@alpine4u.com**



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## WHAT'S INCLUDED



Large Bucket  
1x



Medium Bucket  
1x



Small Bucket  
1x



Pump Body  
1x



Pump Handle  
1x



Large Panel  
1x



Medium Panel  
1x



Small Panel  
1x



Tubing  
3x



Long Support  
1x



Short Support  
1x



Pump  
1x



Screws  
19x

## LIMITED WARRANTY INFORMATION

Thank you for choosing an Alpine product! We aim to please with our wide range of products including Fountains, Birdbaths, Statuary, Pond Supplies & More. All of our products are constructed from the highest quality materials. In the event that we have not achieved our usual standard of excellence, we will repair or replace, at our discretion, within the warranty period. A valid proof of purchase, with the purchase date clearly indicated, must be provided. Photos of defective merchandise will also be required to help distinguish the actual cause of the defect. Please read below for a detailed description of warranty coverage.

- **Water Damage**

Alpine products are not manufactured to withstand extreme temperatures. Improper storage that allows water to freeze within a product may cause damage, is considered negligence, and will not be covered under this warranty. The use of "hard water," and/or caustic cleaners, can affect the painted or other finishes. Failure to keep the unit clean, and use of such additives/cleaners, will also void the warranty. Please note: for fountains, it is normal for some splashing to occur and protecting the immediate surfaces is not the responsibility of Alpine Corporation.

- **Paint & Color (Retention and/or Loss)**

The use of water will cause natural erosion to the color. This area can be touched up using standard paint. The paint is designed to protect the entire finish against breakdown of color. As with any product, all finishes with time will gradually fade and discolor. The warranty will only cover against severe or complete fading, within the first year from date of purchase, with the above exclusion.

- **Procedure/Service**

Should a warranty/claim be needed, you should contact the retailer from whom you purchased the product. If that is not an option, you can contact Alpine Corporation at [www.alpine4u.com](http://www.alpine4u.com). When contacting Alpine Corporation, you must be prepared to show proof of purchase, provide photographs and any other information needed to validate your claim. This may be necessary to distinguish between a partial or complete replacement of a defective product. The warranty does not cover any items with multiple parts; the warranty will ONLY cover the individual component of the unit/item that may be defective. Replacement parts can be made available to a consumer through the original selling party, or an approved parts retailer. If this is not an option, contact our customer service department. **Item is covered under one year limited warranty from the date of purchase. When requesting replacement parts due to a warranty claim after 30 days of purchase, credit card information will be requested for shipping charges.**

- **Not Covered Under Warranty**

The limited warranty will NOT cover cases of damages due to:

1. Damages caused in Transit
2. Inadequate care and/or neglect
3. Environmental and/or natural elements
4. Immersion in water, unless specified
5. Improper Installation/Storage and/or Maintenance

*This warranty is void if the product has been damaged by accident, misuse, negligence, improper installation and/or modifications have occurred. This includes any and/or all defects arising out of freezing water damage, hard water damage, failure to keep the unit clean and free of harmful additives such as bleach, chlorine, etc.... which affects the paint and/or parts. This warranty also does not cover any additional charges or installation, removal, disposal and/or shipping costs or consequential damage associated with any warranty claim.*

8. Plug the pump into your local power supply. Make sure that there is no water around the plug & always keep the power source in a dry place.



9. Congratulations, your fountain is now complete. Don't forget to add water regularly as water will evaporate over time.

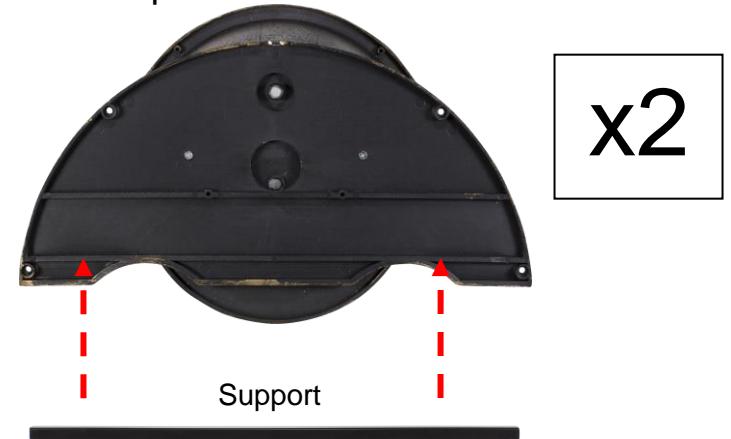
REPLACEMENT PART	ITEM#
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- |                         |      |
|-------------------------|------|
| • Power Head Pump ..... | P280 |
|-------------------------|------|

ALSO AVAILABLE FROM ALPINE
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- |                                      |        |  |
|--------------------------------------|--------|--|
| • Fountain Care Formula.....         | PPL102 | Foam and scale remover for indoor and outdoor fountains.         |
| • Americana® UV Acrylic Sealer ..... | RRR106 | Provides protective clear coating for all painted surfaces.      |
| • Touch Up Paint Kit.....            | RTD102 | Includes primer, thinner, 7 paint colors, applicator and sealer. |

3. Place the pump into the Large Bucket, and then place the Medium Bucket with the attached Large Panel on top of it. The metal Large Support bar will rest under the Large Panel on top of the Large Bucket. This will be secured once the screws are tight. Use four of the Screws to secure the Large Panel to the Large Bucket **Note:** *Be sure the cord is routed through the cord slot in the back.* Now repeat this process for Small Bucket with the attached Medium Panel. Again, place the Small Support bar in place and attach the Small Bucket.



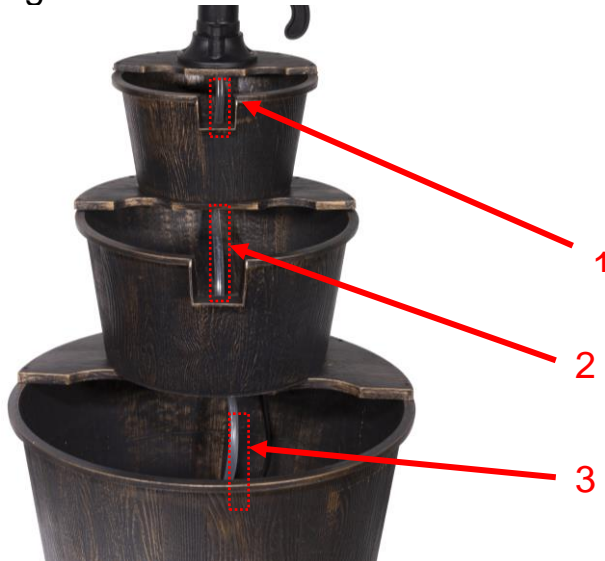
4. Attach the pump Handle to the Pump Body by lining up the screw holes and securing a Screw.



5. Now attach the Pump Body to the Small Panel with the Screws and attach the Small Panel to the top of the Small Bucket with four Screws.



6. Next Install the Tubing into the fountain. Each Piece will attach from Top to bottom of each bucket. With Pump connecting at the bottom of the Large Bucket.



7. Gently pour water into the fountain basin, being careful not to overflow and cause splashing. Make sure the water completely submerges the pump and the water runs clear during operation.

**NOTE:** We recommend that you use distilled water to prevent scale build-up. The first time you operate the pump it can take up to 5 minutes for the air to be completely expelled and water begins to flow properly

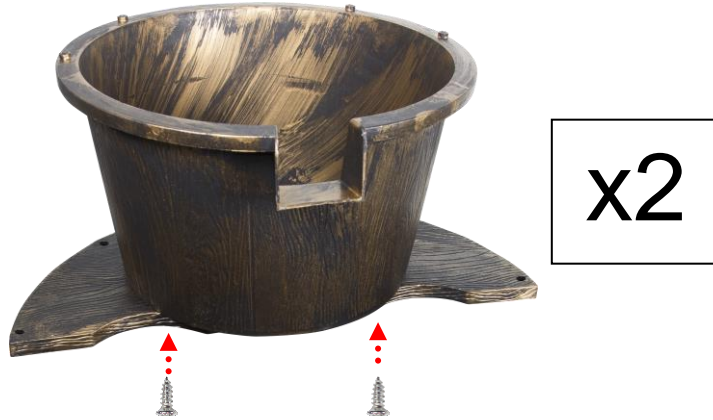


8. You can now adjust the water pump to your flow preference. (see Quick Tip)
9. Congratulations, your fountain is now complete. Don't forget to add water regularly as water will evaporate over time.

## ASSEMBLING & USING YOUR PRODUCT

Unpack all components carefully. Please check to ensure all parts have been removed from the packaging. *\*Some splashing may occur when the product is in use.*

1. Attach the Small Bucket to the Medium Panel of the fountain base by attaching two screws through provided holes on the bottom of the Medium Panel to the mounting holes on the bottom of the Small Bucket. Then repeat this process with the Large Panel and Medium Bucket.



2. Remove the pump from its packaging and adjust the flow control to the lowest setting to avoid splashing until the fountain is completely assembled.



### Alpine Quick Tip

Turn to the Left / Counter-Clockwise to turn down the water flow. Turn the adjuster to the Right / Clockwise to turn up the water flow.

## TROUBLESHOOTING

If you have any questions and/or problems, please contact the retail store you purchased this fountain.

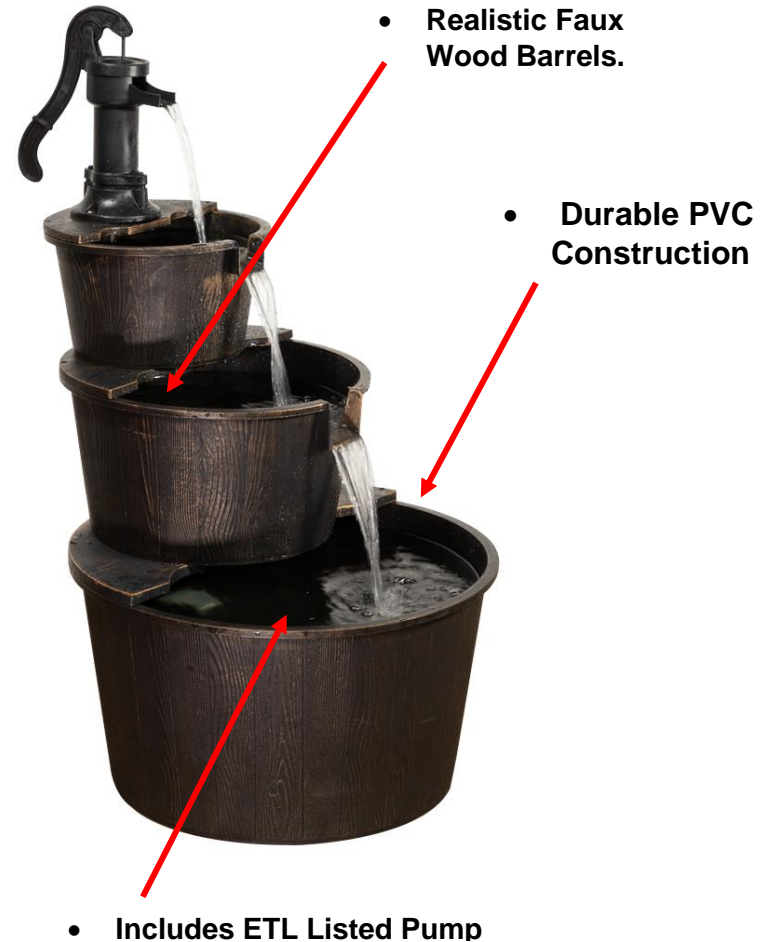
- **If your pump fails to run**
  - Check the circuit breaker or try a different outlet to make sure the pump is receiving electrical power.
  - Check the pump discharge and tubing for any kinks and/or obstructions
  - Any buildup obstructing the water flow can be flushed with a garden hose
  - Check the rotor by removing the front cover & plate to access the impeller area. Turn the rotor and make sure that the rotor is not jammed or broken
- **If your pump “spews”**
  - Check the water level to make sure the pump is completely submerged and there is enough water in the basin to operate your fountain. Not having enough water will cause your pump to spew
- **If your pump is making abnormal loud noises**
  - Disconnect the pump from the electrical power supply and remove the front cover & plate
  - Carefully grip the impeller and gently pull the impeller/rotor assembly out of the pump housing
  - Rinse the impeller/rotor assembly and clean the cavity with clean water. If breakage or damage is found, contact your local retailer for parts.

## CAUTION



- Always unplug the pump from the electrical outlet before cleaning & handling
- Use with clean water only, do not place the fountain and/or parts in any other liquid.
- Periodically change water & clean the pump to keep free from microorganisms
- Disconnect and store the unit in a dry place if not in use for an extended period of time, or during freezing weather.
- Do not operate the fountain in temperatures below 41° F / 5° C.
- Do not operate with water above 90°F / 30°C.
- Do not lift, carry or pull the pump by the power cord.
- Do not exceed the maximum voltage & wattage on transformer.
- **NEVER LET THE PUMP RUN DRY.**

## FEATURES



## SPECIFICATIONS

Power Requirements.....Standard Household 120V  
Water Capacity.....2-1/3 US Gallons / 9 Liters  
Tubing Diameter.....1/2" I.D.